

1

2

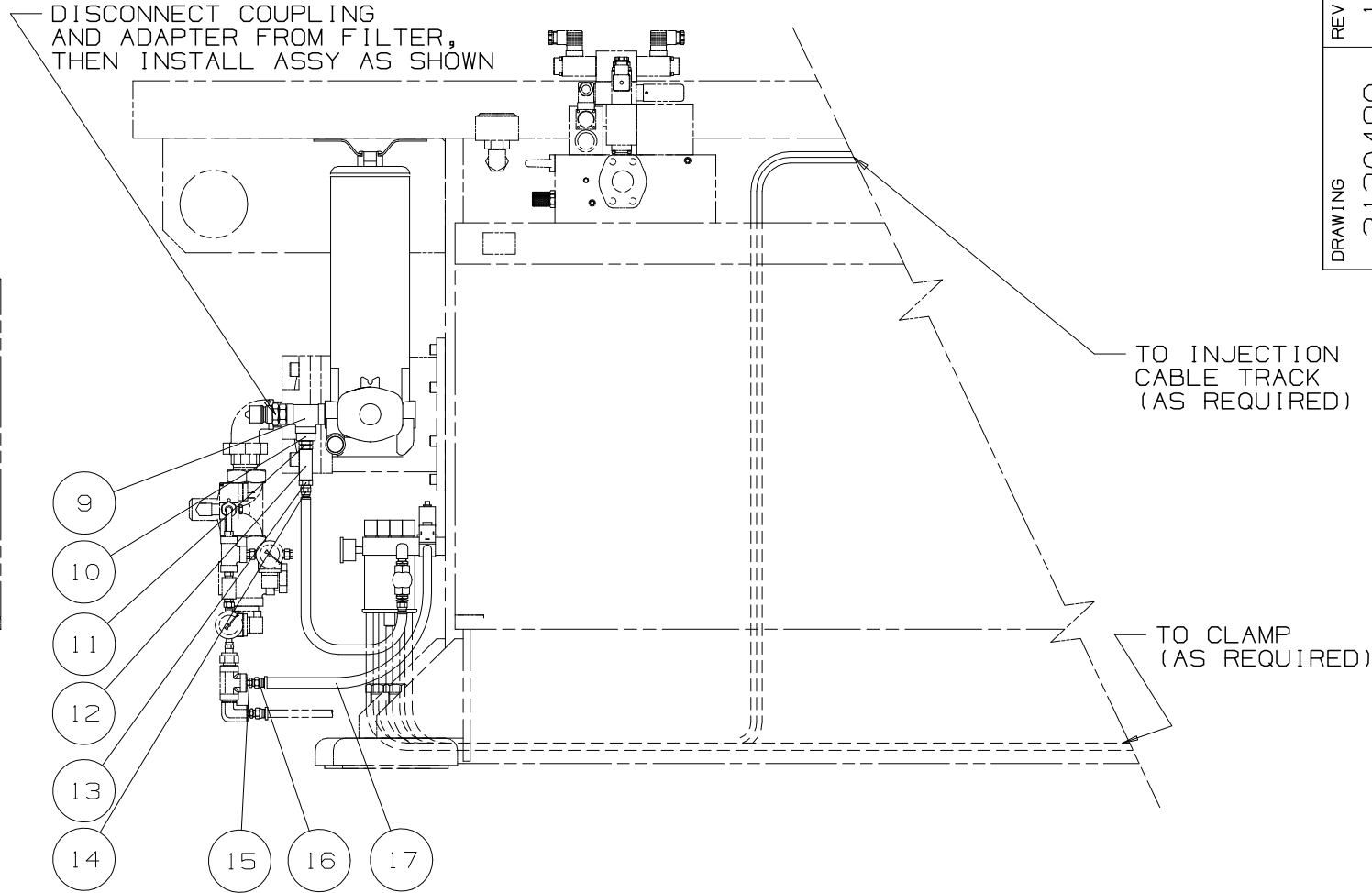
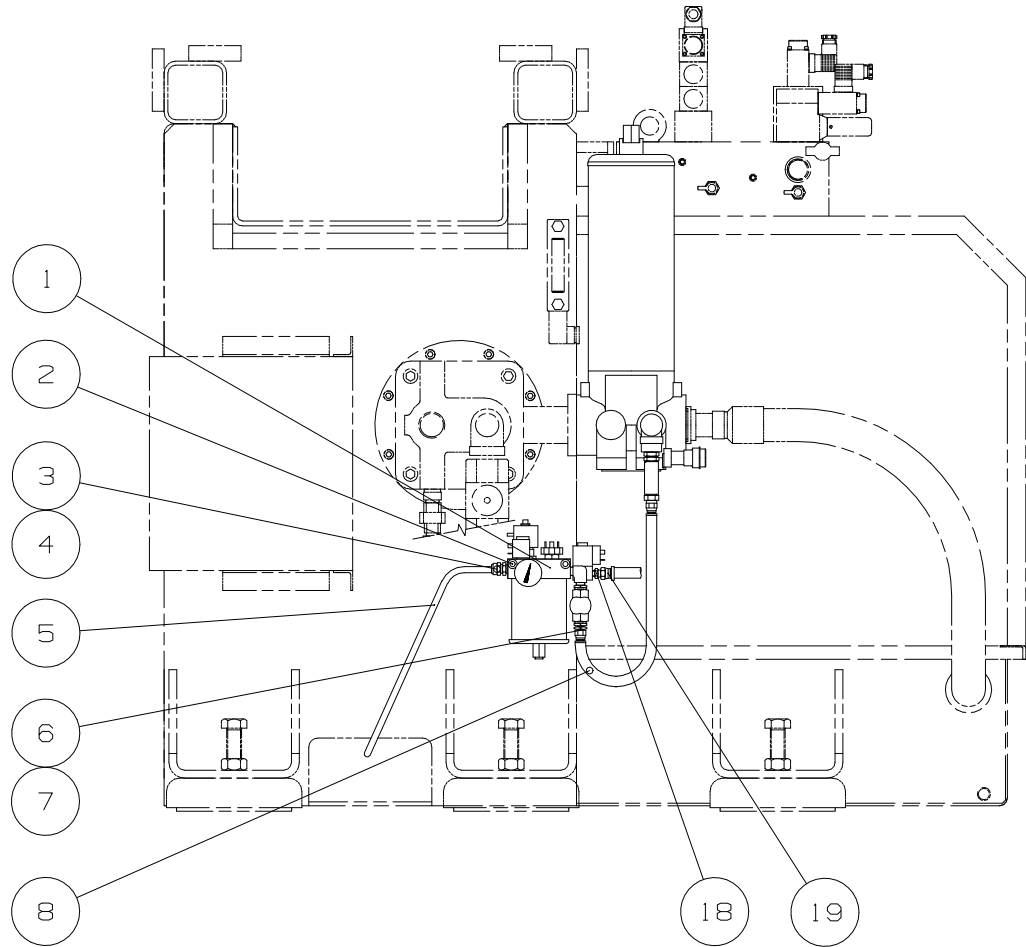
A

A

B

B

DRAWING 2130489
REV 1



DRAIN CIRCUIT/TUBING ROUTING (USE AS APPLICABLE)

PORT #	ROUTE TUBING TO
1	INJECTION; SHOOTING POT/INJ. PISTON
2	INJECTION; EXTRUDER
3	CLAMP; MOVING PLATEN / ROTARY MANIFOLD
4	CLAMP; MOLD STROKE, CLAMP-UP

BLOW DOWN VALVE
(POSITIVE PRESSURE)

#4
#3
#2
#1

AIR SUPPLY (VACUUM)

OIL RETURN LINE

OIL LEVEL SWITCH

OIL RETRIEVAL UNIT
TOP VIEW

		DRWN:
		CHKD:
		DRWN:
		CHKD:
		DRWN:
		CHKD:
1	99-11-19	DRWN: AKIEDYK
		CHKD: FWALKER
0	99-06-30	DRWN: AKIEDYK
		CHKD: KBOWNNESS
REV	DATE	NAME

WEIGHT - kg

TORQUE TO HUSKY SPECIFICATION

UNLESS OTHERWISE
SPECIFIED

FASTENERS: HGT-80
FITTINGS: HGT-FT
SET SCREWS: HGT-SS

METRIC

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TITLE
OIL RETRIEVAL SYSTEM ASSY

SCALE	NTS	SIZE	DRAWING	REV
SHEET 1 OF 1		A3	2130489	1

1

2